

IoTWeek

Dublin — June 20-23, 2022

Digitizing the Circular Chain with IoT and Digital Product Passports: a Cross-Sector approach

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GLOBAL VISION:

IoT TODAY AND BEYOND



IoTForum

Motivation (Circular Manufacturing): The Policy Context

Paris Climate Accords

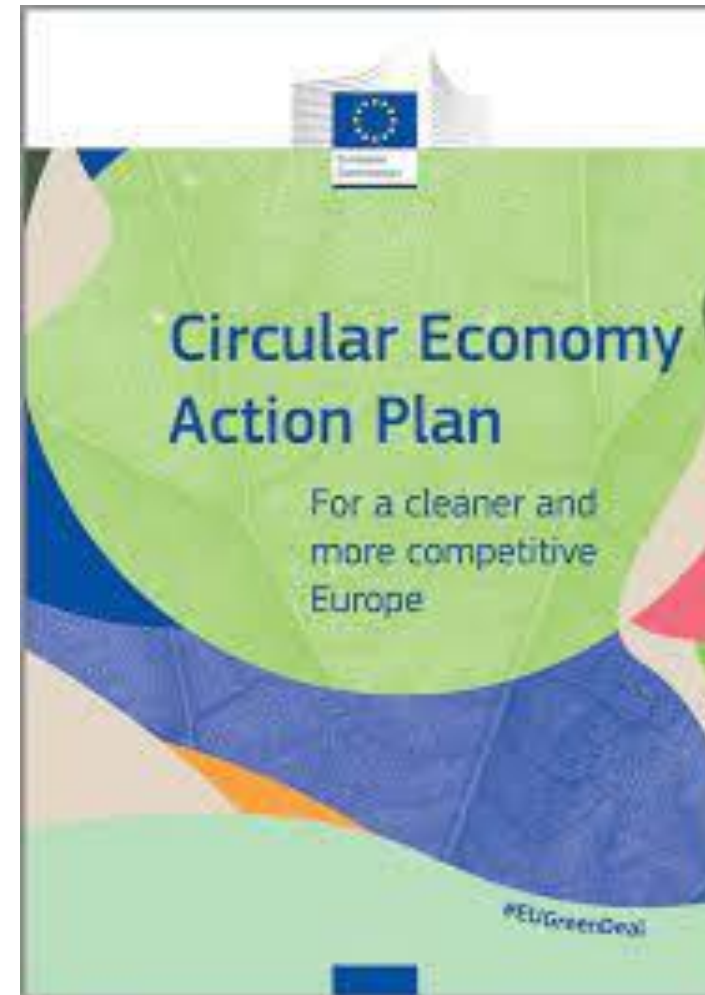
European Green Deal

European Circular economy action plan (CEAP)

80% of the CO2 savings in Smart Production will come from Sustainable-By-Design Production

“New EU Battery Regulation”

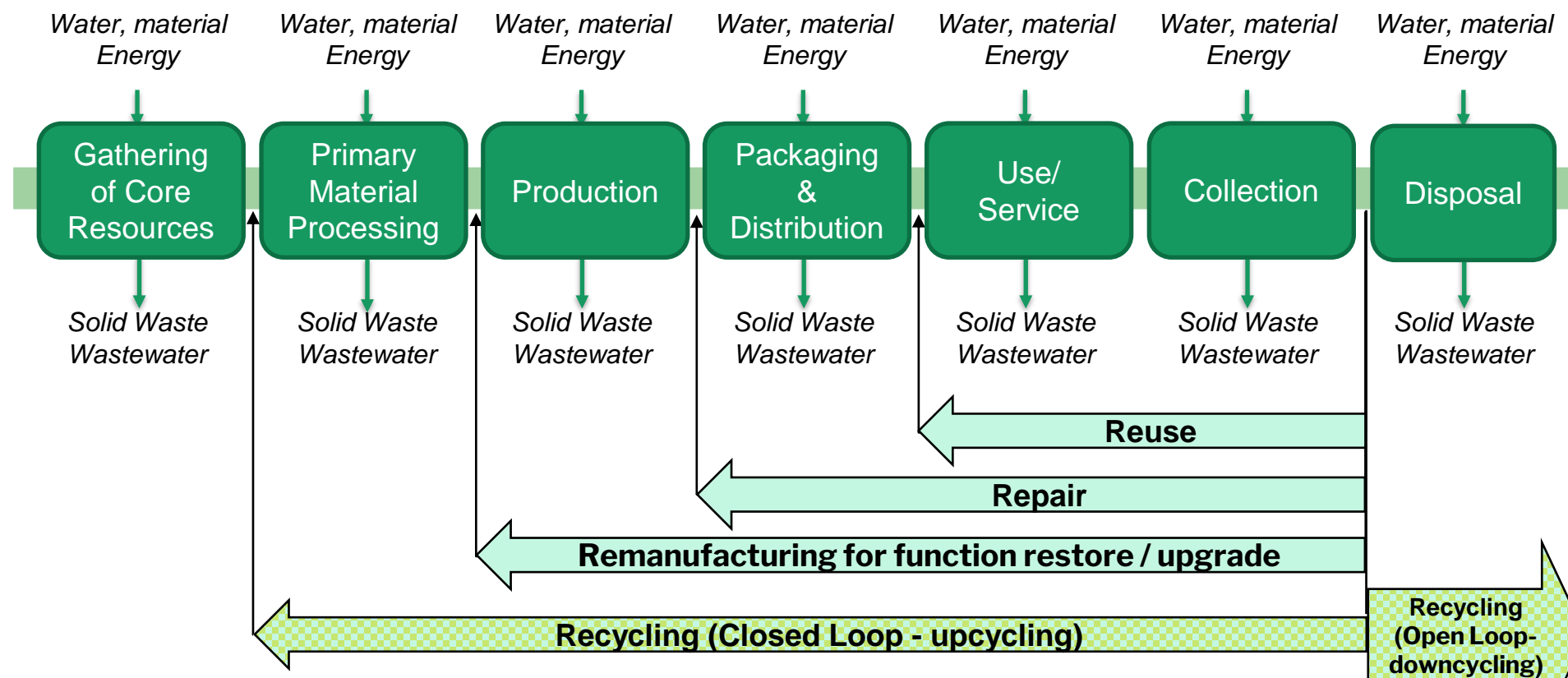
Expected to come into force on 01/01/2026 for all batteries (with an internal storage capacity of 2 kWh and above)



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Motivation: The Industrial Challenge



Product data and knowledge is not exchanged among manufacturers and de- and remanufacturers, as well as among sectors leading to unlocked cross-sectorial material re-use opportunities.

Lack of certification protocols for secure re-used materials and components transfer among sectors.

Poor acceptability of products embedding recycled materials by end-customers.

The Solution: Digitizing the Circular Chain

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POLITECNICO
MILANO 1863



H2020-DT-ICT-07- 2018-2019 Project

36+ Partners, ~20 million EUR Budget

Coordinator: Politecnico di Milano

Platform Pillars

Multi-node federation structure for cross-sectorial circular value-chains.

Semantic data infrastructure for information standardization across heterogeneous nodes.

Data Policy Framework to ensure privacy, security, authentication and authorization policies

DigiPrime federated collaboration network
with sector-specific platform instances

Federation
Platform
Instance



Sector specific
business model

Conformance to
regional regulation
and cultural norms

Interoperability
services

Federation
Platform
Instance

Federation
Platform
Instance

DigiPrime: A Digital Platform for the Circular Economy

New concept of overcoming current information asymmetry among value-chain stakeholders

Unlocking new data-driven circular business models based on the data-enhanced recovery and re-use of functions and materials from high value-added post-use products with a cross-sectorial approach.

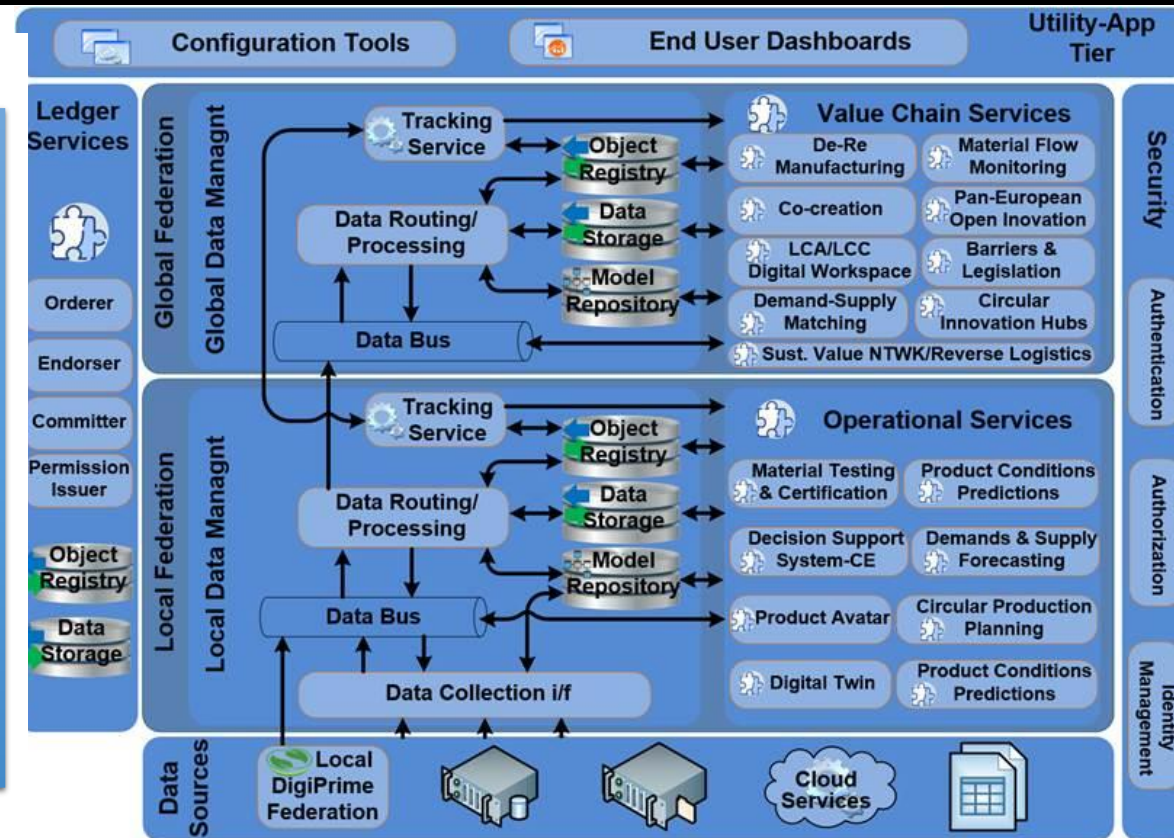
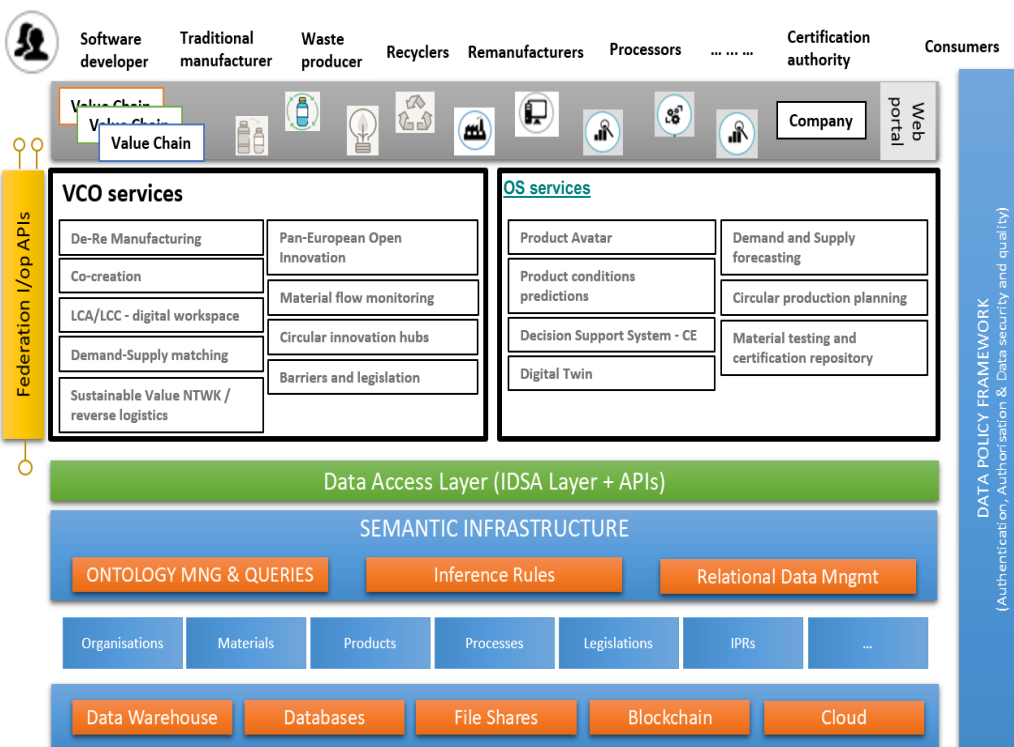
The DigiPrime IoT Architecture

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Inspired by Industrial Internet Reference Architecture (IIRA)
Mixing Cloud/Edge and Blockchain Services
Supports Value Chain & Operational Services over IoT/Cloud Data

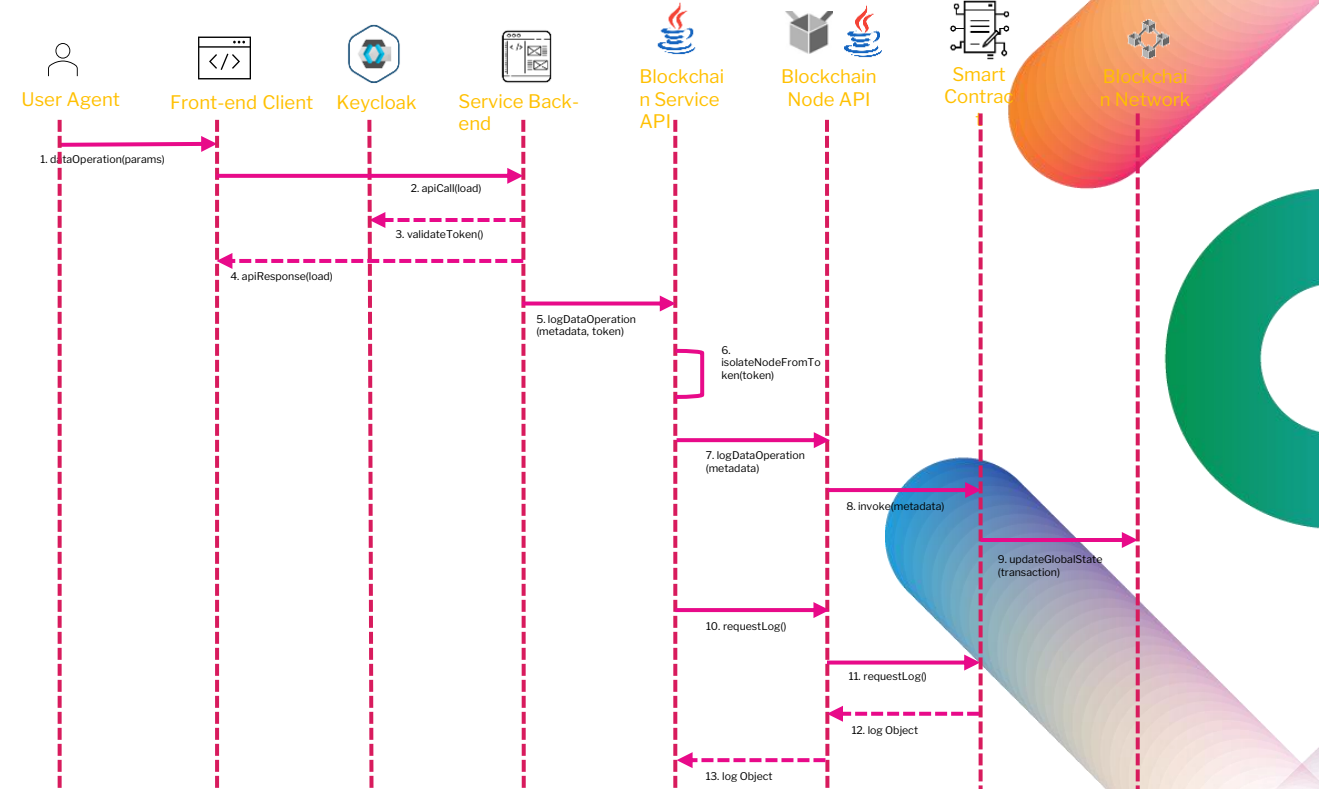
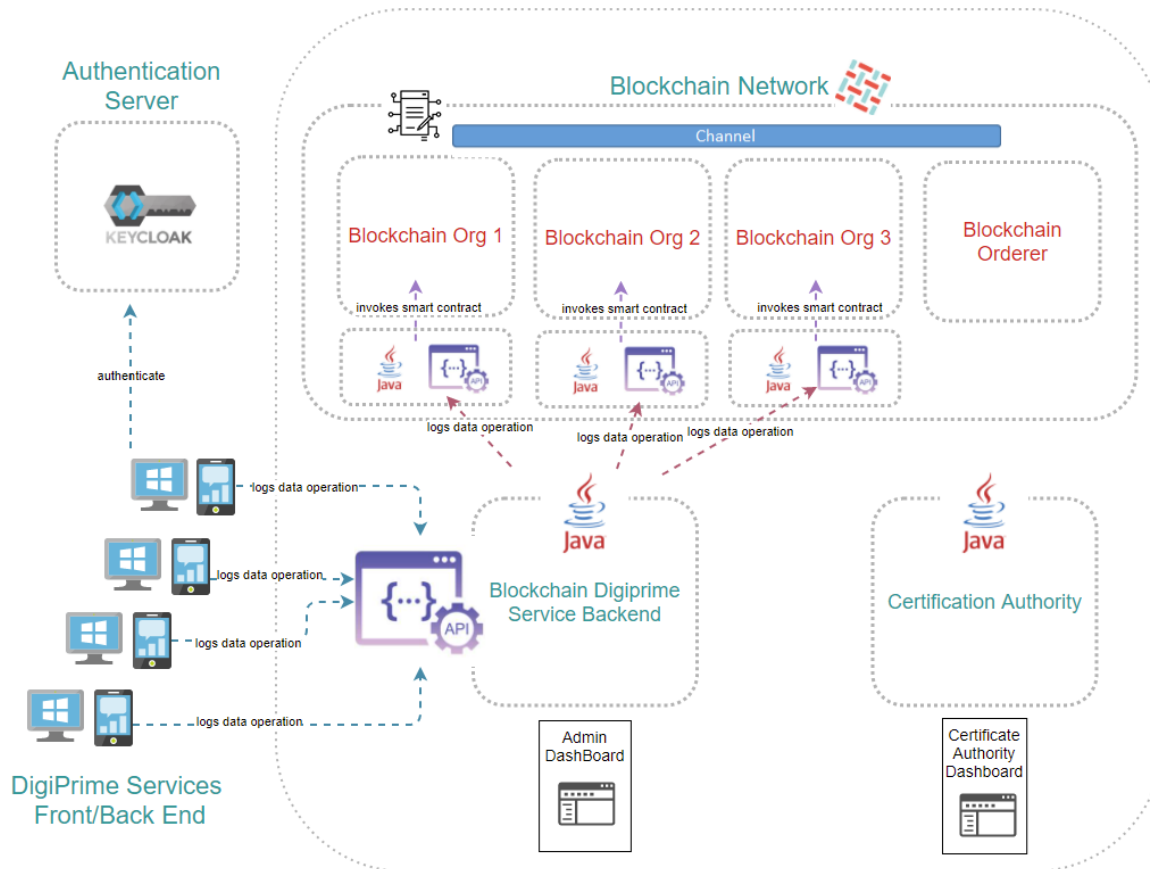
The DigiPrime Data Provenance & Traceability System

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Metadata about data shared across stakeholders are stored in the blockchain
Stakeholders interact through trusted channels of the value chains where they participate
Ownership and data integrity issues can be tracked & traced at all times

The DigiPrime Value Chain Services

De- and remanufacturing data management and share

- Allows users to have access to a large amount of information provided by the entire ecosystem, even far away from their vertical chain.

Co-creation environment to collect and share ideas on new product/processes

- Enables actors from every node of the federation to contribute with their competences to the improvement of the circular ecosystem

LCA/LCC tool

- Identification of new potential sustainable circular routes for the products, across different value-chains starting from the design phase.

Demand-Supply matching tool

- Search criteria on products, and support to negotiation and traceability

Value-network configurator

- Supports actors to maximize the cross-sectorial performance guiding users in identifying partners in the ecosystem

Pan-European Open-Innovation suite

- Involves stakeholders from different sectors, enabling the creation of new unexpected opportunities, the catalysation of knowledge and contamination of experiences.

Material flow monitoring system

- Aggregated view of components and materials that circulates across the nodes, with advanced visualization interface.

Circular Innovation hubs integration

- connects networks of pan-European innovation infrastructures and offers a complete representation of available services

Support tool for Barriers and Legislation

- collects criticalities from stakeholders, reports to institutions & policy makers

The DigiPrime Operational Services

Product Avatar tool

- Acquires and stores product lifecycle information to support end-of-life decision making.

Product conditions prediction

- **C**alculates correlations between the product use-phase and the current product condition

Decision Support System for CE

- Defines the best strategy for post-use (re-use, recycle, substitution, remanufacturing)

Digital Twin

- Support adapting the process-chain depending on the identified product conditions.

Demand and Supply forecasting tool

- from product sales and in-use data forecasts the need of components, supporting actors in planning and assessing their circular business cases.

Circular production planning

- Integrates existing production planning with DSS for CE recommendations and indicators

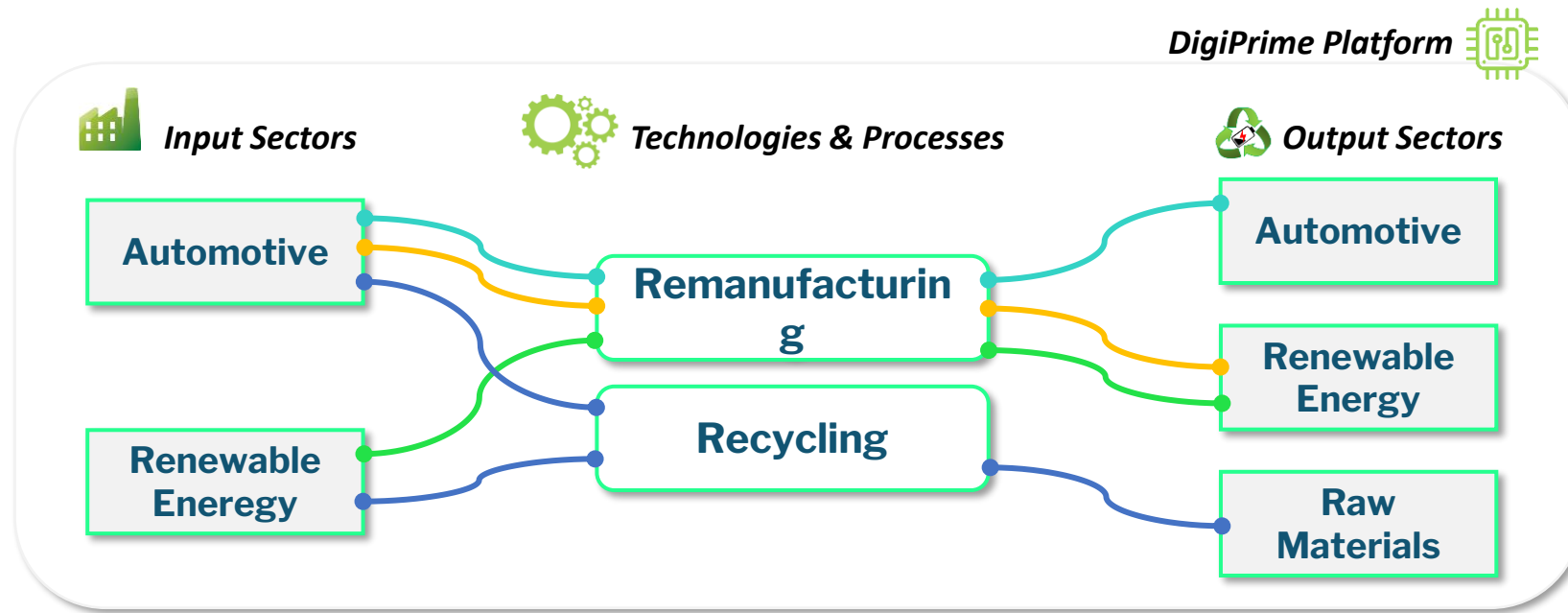
Material Testing and Certification

- Collect past-experiences to define a procedure for materials

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Example: Remanufacturing & Reuse of Batteries



Remanufacturing and re-use of second life Li-Ion battery cells

Cross-sectorial approach linking the e-mobility sector and the renewable energy sector

Focusing on solar and wind energy applications

Pilot Leader: Cobat

cobat

Example: Remanufacturing & Reuse of Batteries

| Service | |
|---------|---|
| VOS | De- and remanufacturing oriented product information management |
| | Product co-creation |
| | LCA-LCC for eco-design |
| | Demand-supply matching |
| | Sustainable value network and reverse logistics configuration ★ |
| | Identification of cross-regional value-chains through open innovation |
| | Material flow monitoring and aggregated system oriented KPIs |
| | Circular Innovation hubs integration |
| | Barriers identification and legislation support |
| | Product in-use phase monitoring and data acquisition |
| OS | Artificial Intelligence for prediction of product conditions |
| | De-and remanufacturing decision support system |
| | Digital twin for de- and remanufacturing adaptation to product conditions |
| | Demand and supply forecasting |
| | Circular production planning and control |
| | Material testing and certification |



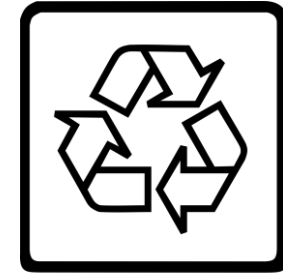
Using the DigiPrime Platform & Value Chain Services

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Li-ion



Goal: Create efficient strategies for **sharing and transferring of important product information** among all the actors in the de- and remanufacturing value-chain

Match-making between the **demand and supply of post use Li-ion** batteries and components across the involved stakeholders and sectors

High-level simulation-optimization for the definition of the **best reverse logistics configuration** of the post-use battery supply chain

Identification of **cross-sectorial and cross-regional circular economy value-chains** through an open innovation mechanism, providing policies, identifying priorities, strategies and initiatives

Monitoring of **emerging limitations and barriers** to Li-Ion battery related circular second-life business

Support decision makers and institutions while **defining directives or new legally binding requirements** to influence circular economy practices



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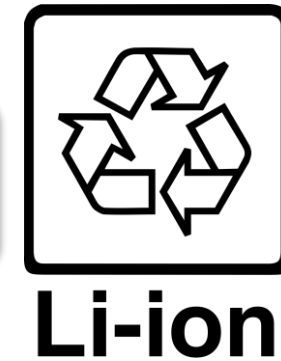
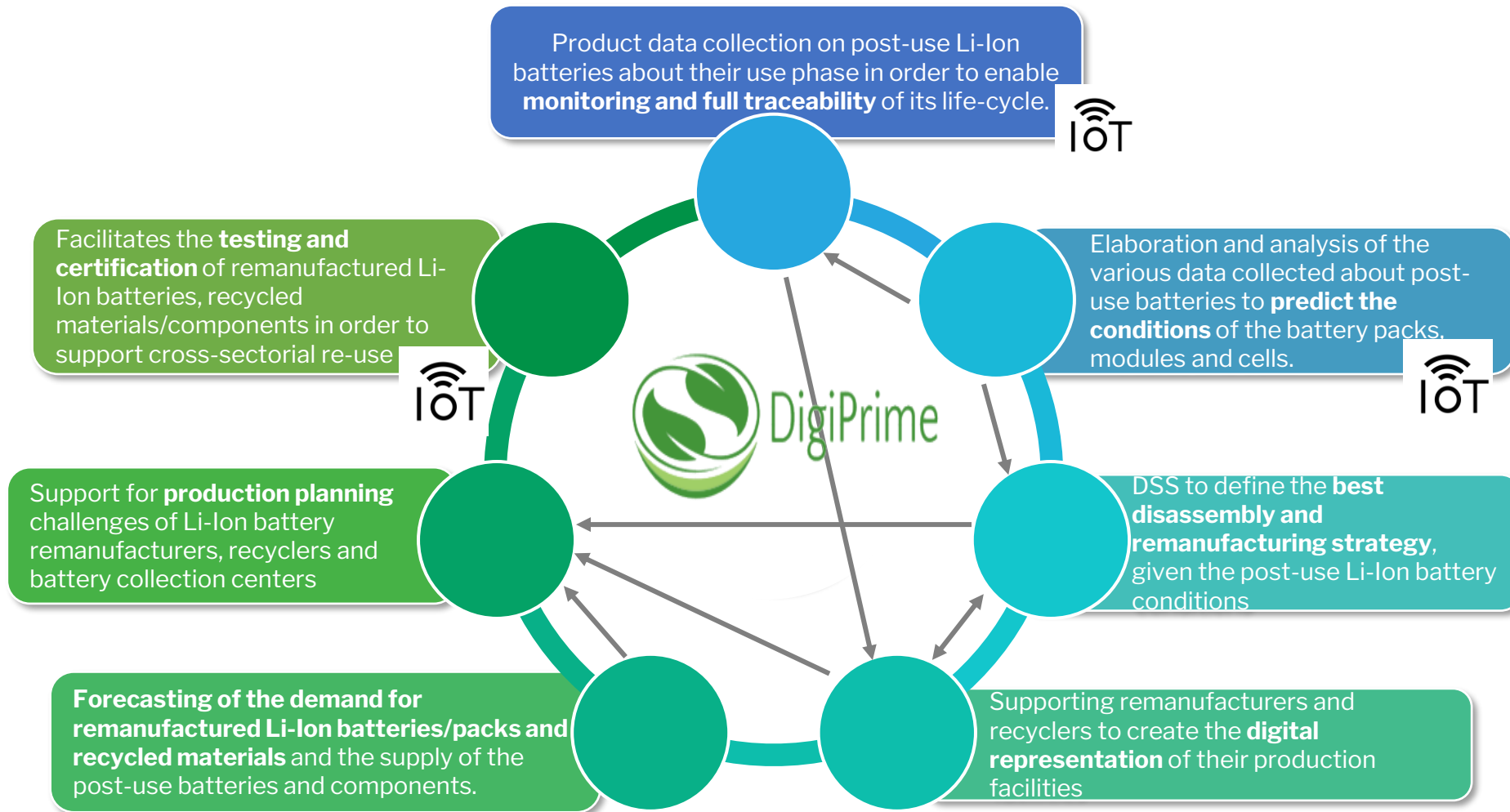
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Future Outlook: The Digital Product Passport

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Electronic information exchange system & Passport scheme

Information available electronically in a machine-readable format

Unique for each product (“identifier”)

Accurate, Complete & Up-to-Date info

Sample Contents

- Hazardous substances, Performance and Durability, Recyclable content, Removability, Replaceability, Carbon footprint, proof of due diligence in responsible sourcing of raw materials.

Benefits

- Auditing, Transparency, Process Automation, Informed Decisions, Integration with CO2 & Logistics Processes etc.



DPP Technical Building Blocks

DPP Open Data Space

- Data Collection (Product Data Sheets)
- Decentralized Storage (No Single Actor owning the DPP information)

Decentralized Identifiers & Verifiable Credentials

- Circular Actor ID
- Product ID
- Human ID

Blockchain Infrastructure

- Decentralized implementation / Decentralized Trust
- Increased Security





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Thank you!

Find more:

DigiPrime: <https://www.digiprime.eu/>

John Soldatos: <https://www.linkedin.com/in/johnsoldatos/>

[iotweek.org](https://www.iotweek.org)