



Make proactive enterprise real The ProaSense approach

Belgrade, 01.06.2016 Nenad Stojanovic, Nissatech FP7-ICT-2013.1.3











Introduction

- Proactive enterprise
 - From the idea to realization
 - From realization to exploitation
 - From exploitation to revenue
- Me

- From technical coordinator to exploitation management



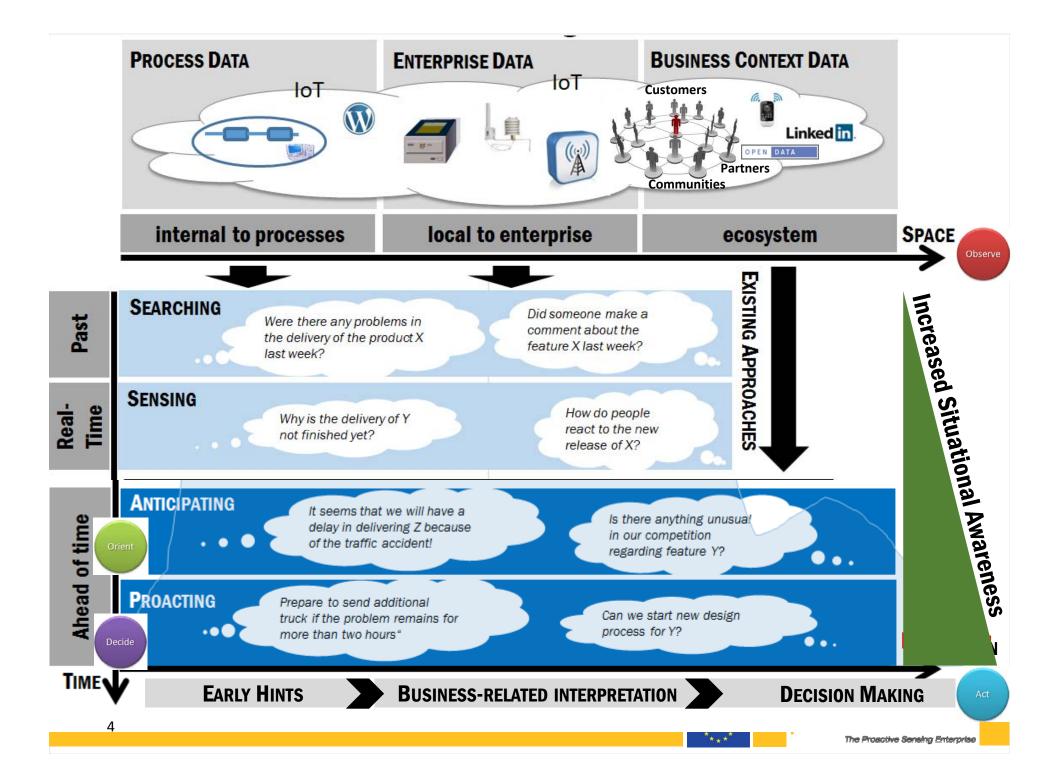
ProaSense vision

 Support a transition from Sensing enterprises into Proactive sensing enterprises



- to go from reactive to proactive computing in order to prevent problems or capitalize on opportunities before they even occur
- To be achieved through the adoption of the Observe-Orient-Decide-Act (OODA) loop of situational awareness and development of corresponding technologies:
 - a scalable, distributed architecture for the management and processing of IoT big-data that will enable
 - continuous monitoring, detection of the need for service adaptation and propose corresponding changes in a (semi-) automatic way





Scenario



- The ProaSense prototype has been examined and validated in two real use cases (MHWirth and Hella), each of them addressing a different application domain and different challenges of the project's objectives
- Practical application of proactive condition-based maintenance (CBM) in the oil and gas industry
 - The strategy so far has mainly been to perform planned maintenance according to equipment manuals, mainly calendar based
 - In this respect, the ProaSense project represents a good opportunity for change





Challenges for a traditional approach

condition-based maintenance (CBM)

- Huge amount of parameters:
 - 4000 variables (16 selected)
 - OBSERVE
- Need for correlating parameters
 - ORIENT
- Defining proactive actions
 - DECIDE
- Adapt/learn
 - ACT



Scenario – observe phase



- CBM employs various monitoring means to detect failure in some critical drilling equipment, e.g. the rotation speed of the drilling machine's main shaft in RPM
 - The entire data set available is more than 4000 variables related to this equipment or the surrounding environment
 - monitoring engine temperature indicators, monitoring electric indicators (measuring change in the engine's electric properties) and performing oil analysis
 - **16 variables** are selected (focus on thermal indicators)
 - All variables are sampled at 20 millisecond time resolution
 - 41 MB per day per variable

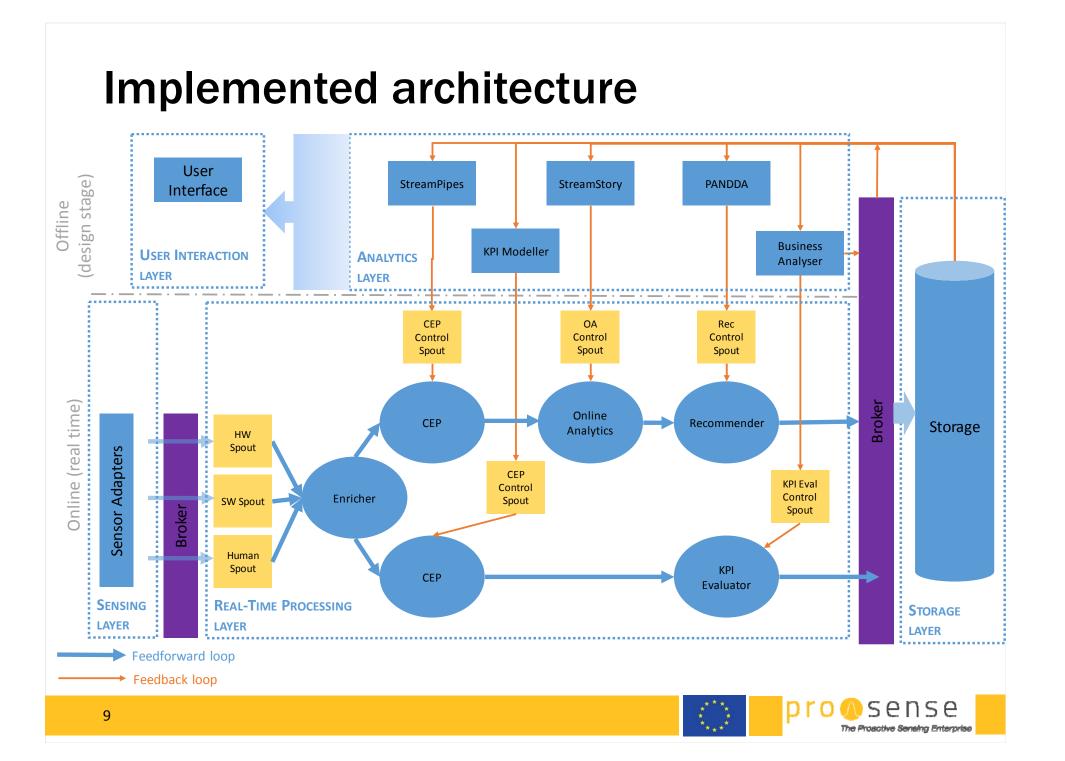


Scenario – orient phase



- Several parameters should be correlated:
 - oil temperature and RPM events characterized by an abnormal oil temperature rise (e.g. 10% above normal) measured over 30% of the drilling period when drilling RPM exceeds a threshold ...
 - in order to anticipate future states of the system and predict the time when a gearbox breakdown will occur along with its probability distribution function
- This requires both offline and online learning





Exploitation - challenges

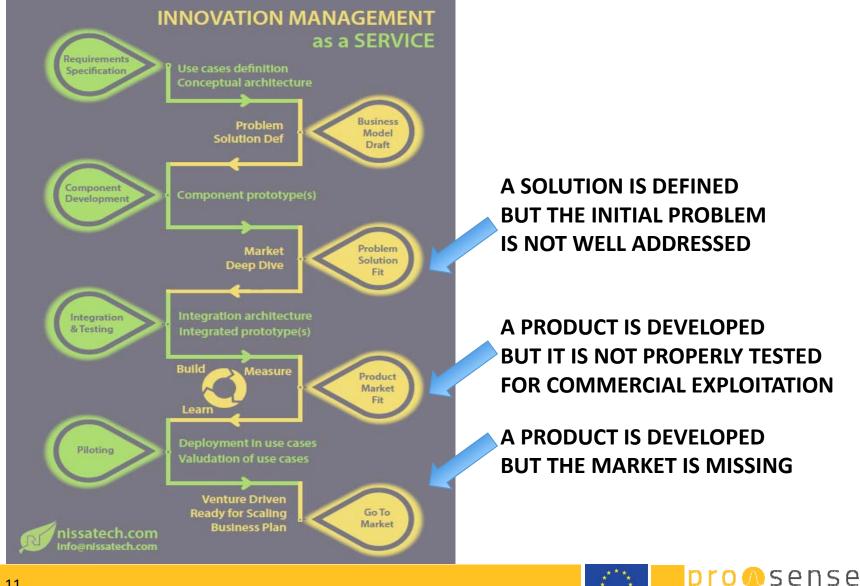
- Complexity of the system
 - Difficult to understand what the system is about
- Stability/reliability/performances
 - Difficult to install, adapt, maintain
- Use case validation (measurable KPIs)
 - Difficult to find measurable indicators for the success



Exploitation: common pitfalls in projects

Nissatech

The Proactive Senaing Enterprise



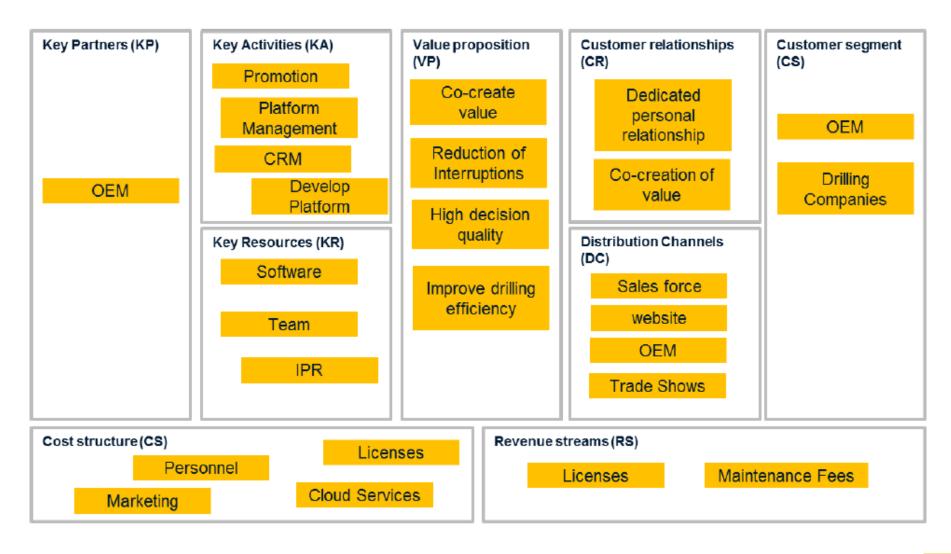
11

Exploitation process

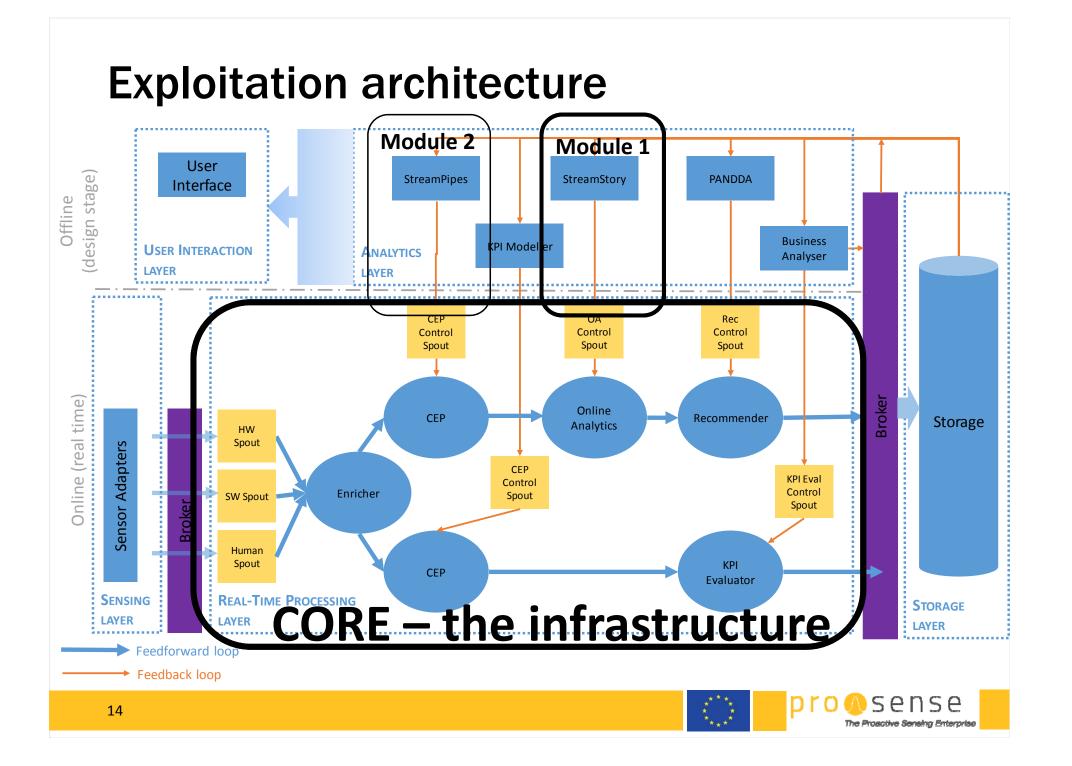
Set of activities in order to get <u>exploit results</u>:
1. Problem-Solution definition
2. Business Model Draft
3. Market Deep Dive
4. <u>Business Model</u> Fit
5. Problem-Solution Fit
6. <u>Product-Market</u> Fit



Exploitation process: Business Model Draft







How to apply it in an industry?

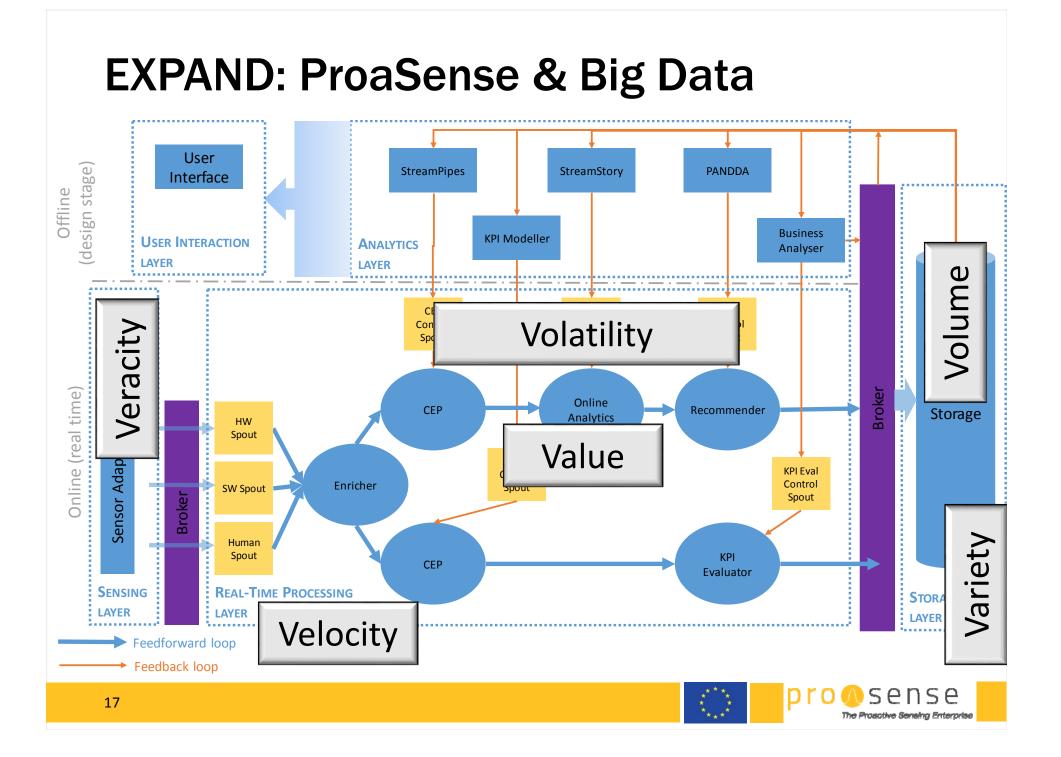
- Starting with the small pilot project as PoC (proof of the concept)
 - **1.** Selected process data is shared for test (smaller amount)
 - A rigorous Data privacy and security approach is already in place
 - Data can be anonymized, if required
 - 2. Testing is performed in our infrastructure
 - 3. The results are shared with the process owners (CO-CREATION)
 - 4. Discussion about the validity of the approach
 - 5. Next steps defined
- Time frame for this phase (PoC): 2-3 months



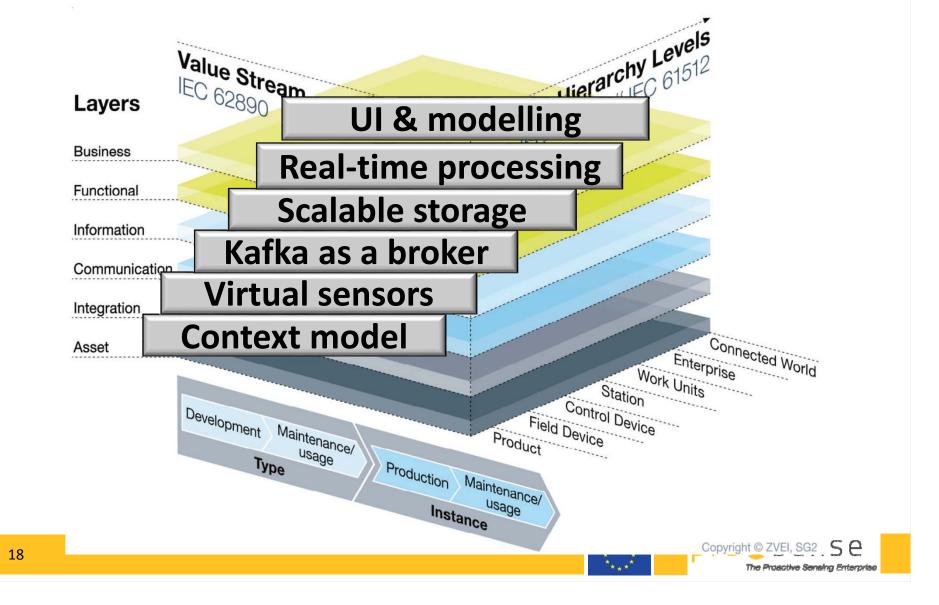
Exploitation process++

Set of activities in order to get <u>paying customers</u>:
1. Problem-Solution definition
2. Business Model Draft
3. Market Deep Dive
4. <u>Business Model</u> Fit
5. Problem-Solution Fit
6. <u>Product-Market</u> Fit





STANDARDIZE: ProaSense and RAMI (Reference Architecture Model for Industry 4.0)



Conclusion

- Different approach
- Promissing
- To be continued



Thank you for your attention!

QUESTIONS?

Scenario – decide phase



- Based on the predicted probability distribution for the occurrence of a future gearbox breakdown, the **proactive recommendations of actions** can be provided
- Recommendations along with the recommended activation time should
 - mitigate (i.e. reduce the probability of occurrence) or
 - completely eliminate the future gearbox breakdown
- Examples:
 - to take the equipment down for full maintenance an action that completely eliminates the predicted gearbox breakdown
 - increase lubrication of metal parts
 - shift drilling to lower pressure mode
- The suggestion of one of these actions may consider the company's business context
 - location of drilling equipment
 - availability of resources
 - next planned maintenance



Scenario – act phase



- After realizing the recommended action, the responsible actor should provide feedback on its success, enabling ProaSense to learn and adapt
- The business improvement analyzer allows users to correlate progress of key performance indicators and recommendations made
 - How downtime of a specific gearbox and the drilling rate have evolved and how many recommendations were made during a specific period of time?
- This analysis will support users in understanding if recommendations are contributing to having an indicator meet its target value or not
 - In case of divergence between an indicator and target value, a deeper action may be required, such as the replacement of a piece of equipment

